

Work Order ID 50027

July 6, 2009 7:39:23 AM



Page 1

Item ID: D2506

Accept



Setup Start



Revision ID: F

Stop



Item Name: Label Plate

Start Date: 08/07/2009 Start Qty: 5.00



Cust Item ID:

Required Date: 17/07/2009 Req'd Qty: 5.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D2506

Rev F

100

0.00



FLOW WATER JET

Waterjet

FLOW CNC Waterjet

Memo

1-Cut as per Dwg D2506 Dwg Rev: F Prog Rev: F 2- Deburr if necessary

=> MM 09 07 16 (5)

110

QC2- Inspect parts off machine FAI/FAIB

0.00

=> MM 09 07 16 (5)

QC

Quality Control

Memo

0.00

120

QC8- Inspect parts - second check

0.00

=> S. orlowski

QC

Quality Control

Memo

0.00

(45)

f

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Required Date: 17/07/2009 Req'd Qty: 5.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130



Brake NC

Operation
Description

NC BRAKE

Set Up/
Run Hours

0.00

Draw
Number

Rev.

Draw
Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Brake NC

Brake NC

Memo

1-Form as per dwg D2506

Deburr m-f 09/07/17 (5x)
SB 09/07/20 (5)

140



QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

=> S 09/07/00

(5) f

150



Packaging

Packaging

Identify as per dwg & Stock Location: _____

Bastot cell

Memo

0.00

S 09/07/20

5x

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Required Date: 17/07/2009 Req'd Qty: 5.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
Description

160



QC

Quality Control

Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

0.00

09/07/2009

MF 09-07-20

Picklist Print

July 6, 2009 7:39:22 AM

Page 1

Work Order ID: 50027



Parent Item: D2506RevF



Parent Item Name: Label Plate

Start Date: 08/07/2009

Required Date: 17/07/2009

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304S20GA 		Purchased		No		100	sf	111.7100	6.4211 			

304/316 .040 Sheet

Warehouse

Location

Main Warehouse

MAT	111.71
110076	32.79
111571	78.92

Loc Qty

Loc Code

M 09 07 16

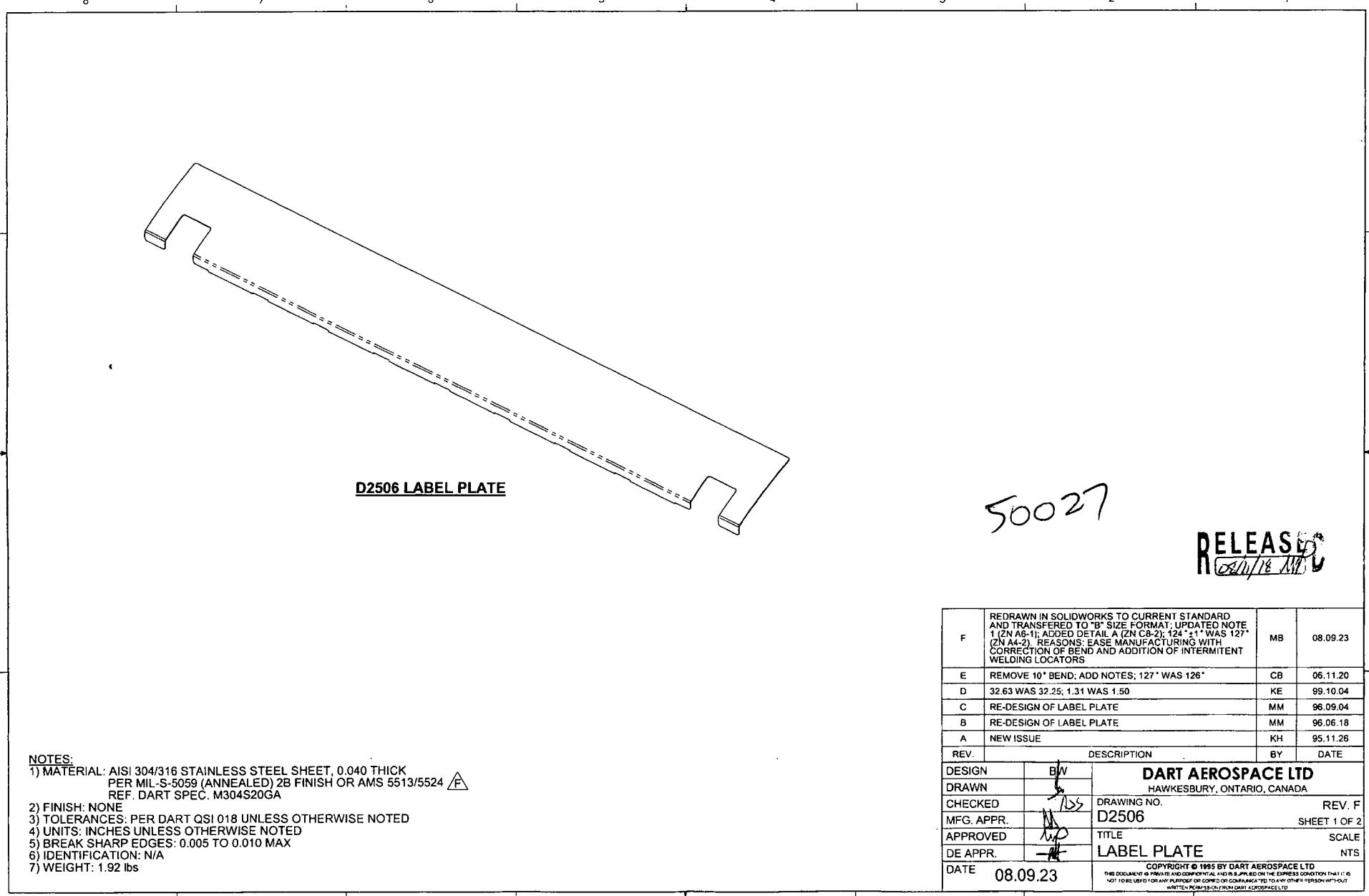
DART AEROSPACE LTD	Work Order:	50027
Description: Label Plate	Part Number:	D2506
Inspection Dwg: D2506	Rev: F	Page 1 of 1

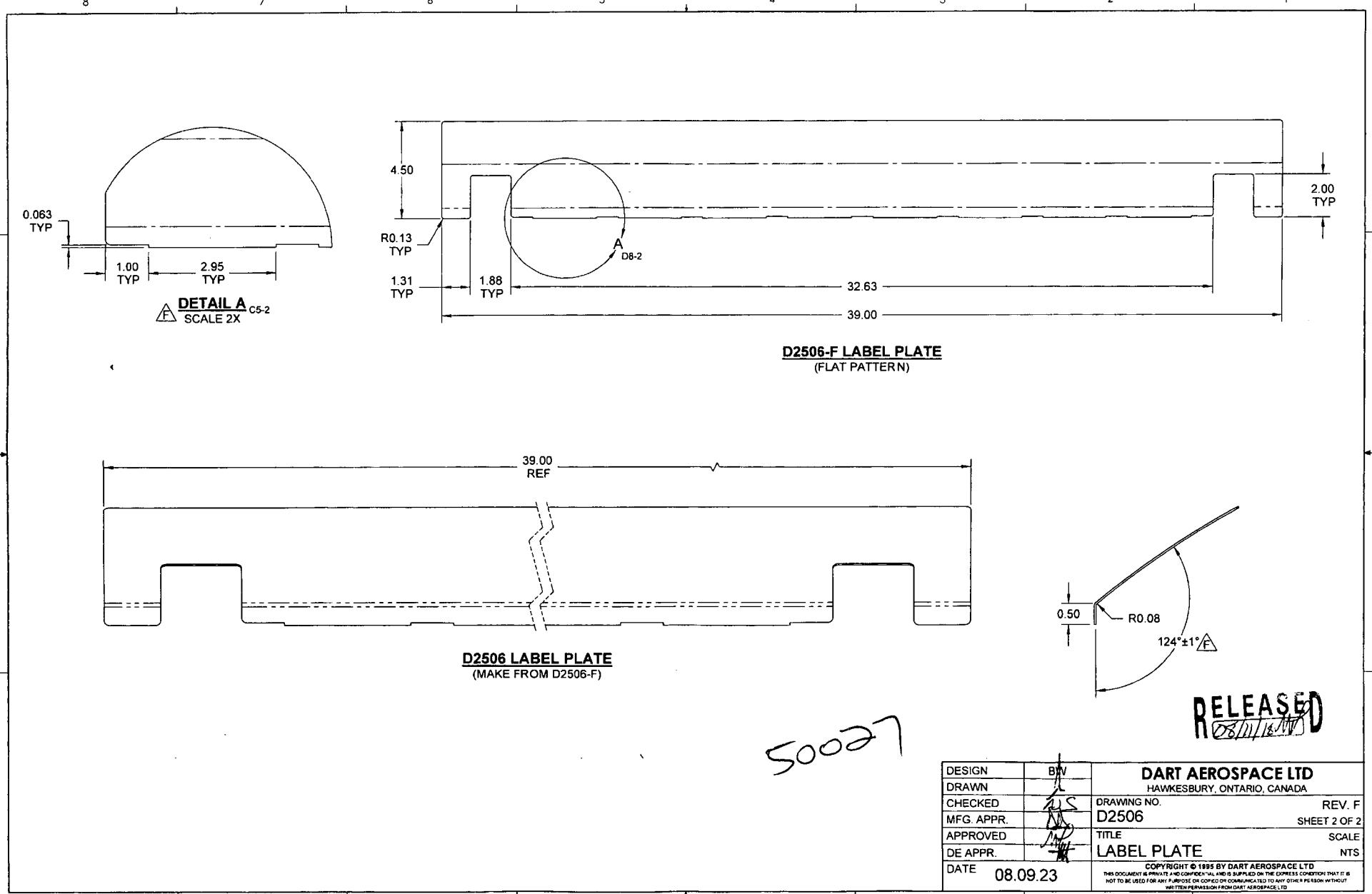
FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<u>M. M</u>	Audited by:	<u>J</u>	Prototype Approval:	N/A
Date:	<u>09.07.16</u>	Date:	<u>09/07/16</u>	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	06.08.29	New Issue	KJ/JLM	
B	06.12.20	Dwg Rev. updated	KJ/JLM	
C	07.09.06	0.040 dimension added	KJ/JLM	
D	09.06.26	Dimensions update per Dwg Rev F	KJ	 





8 7 6 5 4 3 2 1